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## Introduction

Since its inception in 1996, development of the 1,608-hectare Southern Taiwan Science Park (STSP), which includes the Tainan Science Park (TSP) and Kaohsiug Science Park (KSP), has always emphasized a combination of production, life, and ecological capabilities. Completion of overall Park development is expected in 2010.

Located at the border of Tainan County's Sinshih,
Shanhua, and Anding townships, the 1,038-hectare
TSP is easily accessible via National Highway No. 8, the
National Highway No. 1 Sinshih Interchange, Provincial
Highways No. 1 and No. 19, and the Shanhua and Sinshih
railway stations. Shuttle service to the Tainan Airport and Taiwan
High Speed Rail Tainan Station make island-wide transportation very
convenient.

Located at the border of Kaohsiung County's Lujhu, Gangshan, and Yong-an townships, the 570-hectare KSP is intersected by Provincial Highway No. 1; a mere 4km away lies the National Highway No. 1 Lujhu and Gangshan interchanges (with an additional interchange to commence operation in 2008 for better access), and the Lujhu and Gangshan railway stations. In future, the Kaohsiung Mass Rapid Transit's red line will connect Kaohsiung City to Ganshan and Lujhu to the north, making local transportation even more convenient. The KSP is approximately 15km from the Tainan Airport, 30km from the Kaohsiung International Airport, and 25km from Kaohsiung Harbor, providing convenient connections to major cities worldwide and ocean freight service.

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